

# COLD SOAK FILTRATION SOLUTIONS

The new ASTM D6751 Cold Soak Filtration test is leaving many biodiesel producers and consumers “out in the cold”. In response, Schroeder Biofuels is proud to present ColdClear™, a new patent pending proprietary multi-stage separation technology designed specifically to ensure that biodiesel products conform to this ASTM standard for cold flow properties. The ColdClear™ system consists of a three-stage bank of filters using a combination of filtration and adsorption principles to capture compounds that could cause plugging or crystallization in biodiesel fluids. Notably, ColdClear™ is the first multi-stage treatment system for solving the cold soak filtration dilemma in B-100 biodiesel and biodiesel blends in a single pass.

### The Cold Flow Dilemma

Fuel filter plugging both in the ASTM procedure and in the field has been researched significantly with a range of answers to the single question. Most producers and consumers assumed poor cold flow performance was due to feedstock issues, or even poor biodiesel quality. When data started coming in from biodiesel producers across the USA, the answer became even more confusing. A wide range of cold soak results were found for biodiesel samples from a wide range of feedstock and an even wider range of producers. Obviously, the cold flow problem was not just quality or feedstock dependent.

### Why Cold Soak Matters

Cold flow problems can cripple entire fleets during winter months, as evidenced by widespread reports regarding plugged fuel filters, plugged tank filters and, in some instances, even gelling in storage situations. The new ASTM test is performance-based and designed to aid fleet managers in understanding the gelling potential of fuel during winter operation. Many researchers believed the key culprits were sterol glucosides and monoglycerides produced during the transesterification reaction. While these compounds were found to be in some samples, other biodiesel samples with low concentrations of these compounds were found to fail the cold soak test. In addition, many samples of biodiesel blends gathered due to plugging instances were found to have water and petroleum-based diesel contaminants on the filter.

### Why ColdClear™ is the Solution

Schroeder Biofuels took this data into consideration in developing ColdClear™, a multi-stage filtration/adsorption system that ensures any potential factors that would initiate crystallization or plugging on the filter are dramatically reduced. By sequentially removing certain impurities that create a higher than normal likelihood of surface crystallization on the filter, our ColdClear™ technology ensures that your biodiesel can meet the ASTM specification for cold soak filtration. It also ensures that fleet customers are receiving the very highest quality biodiesel and will minimize system plugging quality issues. ColdClear™ is effective for B100 and a range of diesel blends meaning that producers, distributors or even fleet consumers of biodiesel blends can use it.

The cartridges are disposable and easy to remove from the housings. Each housing holds three cartridges. The cartridges can be changed in minutes meaning very little downtime between production runs. Each bank of cartridges is rated to treat a fixed volume of B100 biodiesel, while biodiesel blends are scaled by the blend percentage.

All housings have the option for test points installed in the base. The first housing can be equipped with a visual or electrical differential pressure indicator. Because differential pressure is not a relevant indicator of life for the cartridges in the latter two housings, an indicator is not offered for stage 2 & 3 housings.

# ColdClear™

## Description

- ColdClear™ is a three stage system with all filters mounted in series on a single skid
- The first stage serves as a pre-filter and captures solid particulates down to three microns in size
- Stages 2 and 3 utilize custom design elements that combine new adsorption technologies with the proven effectiveness of Schroeder's high efficiency Excellement® synthetic filtering media
- Multiple units can be employed in parallel to meet higher flow requirements
- The ColdClear™ system can be easily integrated into existing plant piping environments
- If multiple units are required, Schroeder Biofuels offers a range of monitoring options to ensure proper operation of the filter banks
- The essence of the ColdClear™ technology is the removal of crystallization precursors from the biodiesel or biodiesel blend. Therefore knowing the exact flow rate of your system is essential for the ColdClear™ system to be properly sized and configured for a specific application.

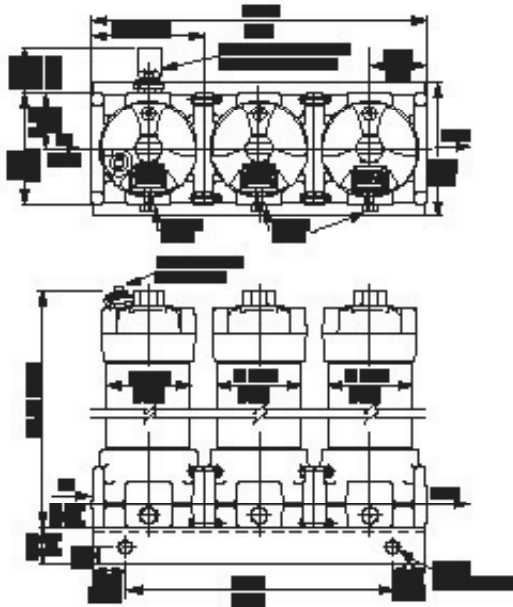
## Applications

- In-plant treatment of biodiesel (B100) prior to conform to ASTM standards prior to blending or shipment
- In-plant treatment of biodiesel blends (ex. B5, B10, etc) to ensure blended biodiesel meets or exceeds cold flow specifications
- For use in diesel fuel storage and distribution systems where B100 or biodiesel blends are stored and distributed to ensure shipped blends conform to ASTM specifications
- Large fleet terminals that have on-site diesel (and biodiesel blend) storage to ensure tight adherence to cold flow standards
- Pre-treatment of fats and oils prior to processing

## Specifications

	BCC100	BCC300	BCC900
Flow gpm (L/min)	5 (19)	15 (57)	45 (170)
Throughput (gal)	15,000	40,000	120,000
Max Oper Press psi (bar)	150 (10.3)	150 (10.3)	150 (10.3)
Oper Temp °F	70 Optimal; Allowable 40-100	70 Optimal; Allowable 40-100	70 Optimal; Allowable 40-100
Element Case Material	Steel	Aluminum	Aluminum (Pod arrangement)
Porting Base & Cap Mat'l	Cast Aluminum	Aluminum	Housing Construction: Steel
EI Change Clearance in (mm)	8.5 (215)	33.8 (859)	33.8 (859)
PreFilter Cartridge P/N	BCCPREFILTER	BCC39QPRE	BCC39QPRE
Polish Cartridge P/N	BCCPOLISH	BCC39QPOL	BCC39QPOL
No. of Housings per Stage	1	1	3
No. of Cartridges per Stage	3	1	3
Cartridge Case Lot Qty	12	1	1

# BCC100 Series



Model Code

## How to Build a Valid Model number for a Schroeder BCC100:

BOX 1	BOX 2	BOX 3	BOX 4	BOX 5	BOX 6
BCC100					

Example: NOTE: One option per box

BOX 1	BOX 2	BOX 3	BOX 4	BOX 5	BOX 6	
BCC100	V	P16	P16	D5	UU	= BCC100VP16P16D5UU

### BOX 1

Model Code

BCC100

### BOX 2

Seals

V = Viton

### BOX 3

Inlet Porting

P16 = 1" NPT  
F16 = 1" SAE  
4-bolt Flange  
Code 61

### BOX 4

Outlet Porting

P16 = 1" NPT  
F16 = 1" SAE  
4-bolt Flange  
Code 61

### BOX 5

Stage 1 Indicator

Omit = None  
D5 = Visual Pop-up  
D5C = Visual Pop-up  
in cap  
MS10 = Electrical w/  
DIN connector  
(male end only)



### BOX 6

Test Points

Omit = None  
UU\* = Test points  
in all hous-  
ings

\*Option UU is not  
available with D5 or  
MS10 indicator

Replacement Cartridges

BCCPREFILTER	BCCPOLISH
Stage 1 Cartridge (3 required)	Stage 2 & 3 Cartridges (3 required for each housing)
performs micronic pre-fil- tering to protect Cold- Clear™ cartridges	incorporates ColdClear™ technology
	

# BCC300 Series

## Model Code

How to Build a Valid Model number for a Schroeder BCC300:

BOX 1	BOX 2	BOX 3	BOX 4	BOX 5	BOX 6
BCC300					

**Example:** NOTE: One option per box

BOX 1	BOX 2	BOX 3	BOX 4	BOX 5	BOX 6
BCC300	V	P32	P32	D5	UU

= BCC300VP32P32D5CUU

BOX 1	BOX 2	BOX 3	BOX 4	BOX 5
<b>Model Code</b>	<b>Seals</b>	<b>Inlet Porting</b>	<b>Outlet Porting</b>	<b>Stage 1 Indicator</b>
BCC300	V = Viton	P24 = 1½" NPT P32 = 2" NPT F32 = 2" SAE 4-bolt Flange Code 61	P24 = 1½" NPT P32 = 2" NPT F32 = 2" SAE 4-bolt Flange Code 61	Omit = None D5 = Visual Pop-up D5C = Visual Pop-up in cap DPG = Differential pressure gauge MS10 = Electrical w/ DIN connector (male end only)

### BOX 6

Test Points
Omit = None UU = Test points in each stage

## Replacement Cartridges

Stage 1 Cartridge	BCC39QPRE
Stage 2 & 3 Cartridges	BCC39QPOL

# BCC900 Series

Model Code

## How to Build a Valid Model number for a Schroeder BCC900:

BOX 1	BOX 2	BOX 3	BOX 4	BOX 5	BOX 6
BCC900					

**Example:** NOTE: One option per box

BOX 1	BOX 2	BOX 3	BOX 4	BOX 5	BOX 6
BCC900	V	P32	P32	D5	UU

= BCC900VP32P32P32RD5UU

BOX 1	BOX 2	BOX 3	BOX 4	BOX 5
<b>Model Code</b>	<b>Seals</b>	<b>Inlet Porting</b>	<b>Outlet Porting</b>	<b>Stage 1 Indicator</b>
BCC900	V = Viton	P32 = 2" NPT A32 = 2" ANSI 150# Flange	P32 = 2" NPT A32 = 2" ANSI 150# Flange	Omit = None RD5 = Visual Pop-up DPG1 = Differential pressure gauge RMS10 = Electrical w/ DIN connector (male end only)

BOX 6
<b>Test Points</b>
Omit = None UU = Test points in each stage

Stage 1 Cartridge	BCC39QPRE
Stage 2 & 3 Cartridges	BCC39QPOL

Replacement Cartridges